

# PULK SOLIDS

Feasibility Study for the Recovery and Pumping of Marine Sediment

#### **Project Scope:**

Bulk Solid Material: Marine Sediments

**Equipment:** Twin screw feeder, twin screw mixer, swing tube, twin cylinder positive displacement pump and 100 meters of 1.6 MPa 90 mm plastic pipe.

**Problem:** Recovering and pumping marine sediment to a shore landfill.

## Problem Solving Approach:

Bulk Flyash Grout Pty Ltd contracted TUNRA Bulk Solids to assist in demonstrating the feasibility of recovering and pumping marine sediment to a shore landfill without the addition of extra water.

The analysis of representative sediment samples resulted in a particle size distribution of 25% > 500  $\mu$ m and 75% < 500  $\mu$ m and a particle density of 2.8 t/m³.

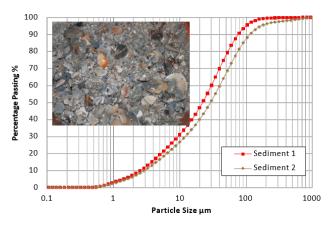


Figure 1: Particle Size Distribution of Marine Sediment

The required equipment to recover and pump the marine sediment was loaded onto a barge which was placed above the extraction point in the habour.



Figure 2: Barge with Equipment

Figure 3: Backhoe Loading Feeder



Figure 4: Sediment in Twin Screw Feeder

### **Project Outcomes:**

It was demonstrated that marine sediment could be excavated from the bottom of a harbour, mixed and pumped to a disposal area on shore over a distance of 100 meters. No additional water had to be added to pump the paste and, when placed on shore, the deposited sediment produced no supernatant water.



Figure 5: Placed Sediment in Shore Landfill

# Advancing the Bulk Materials Handling discipline Globally



For further information: www.bulksolids.com.au enquiries@bulksolids.com.au Or phone TUNRA Bulk Solids +61 2 4033 9055